



# Into the Crucible: Making Marines for the 21st Century

*James Woulfe*

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## **Into the Crucible: Making Marines for the 21st Century** James Woulfe

This book describes the 54 hour exercise in which recruits are put through a series of taxing challenges whilst being denied sufficient food or sleep. Woulfe compares this training exercise with other schemes in other branches of service.

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